

ph 800.732.7699 • fax 507.732.7837



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Graceful and bold, curving stairs seem to float between levels. Attain this illusion with one of Custom Iron's metal curving stairs.

While spiral stairs are supported by a center column, curving stairs are supported by either a center beam or two metal parallel beams. Custom Iron's metal curving stairs have beams and balusters of steel construction or aluminum construction (for exterior use). We can fabricate an undercarriage for the stair that can then be clad in wood. As with all of our custom stair products, precise and accurate construction, combined with KD (knocked-down) shipping, make Custom Iron metal curving stairs easy to install at the job site.

Most of our balusters and many of our panels can be incorporated in a curving



# CUSTOM IRON CURVING STAIRS

stair design. Let Custom Iron help you create a metal curving stair for your home or business.



**Metal curving stairs are available in unlimited designs in all of our price points. Make your dream stair come true within your budget.**

# CURVING STAIRS

A.-B. Curving stairs are available with a center beam, two beam, and two beam winder construction. The pictures in this section offer a few possibilities. Stairs on this page utilize center beam construction. The stair pictured in A incorporates a curved center beam into a straight center beam stair.



Different balusters, colors, and handrails create a variety of curving stairs.

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C. This two beam curving stair follows the wall arc and has a handrail on one side only. It is shown with oak-edged treads (carpet not included), painted steel balusters and an oak handrail.



D. This two beam winder stair has oak treads and an oak handrail with custom brass inlay.



Curving stairs are custom-engineered for each curved application. Please contact us with your specifications.



# CURVING STAIRS

Using Custom Iron's Dream It. Build It. design service, we have created this striking two beam curving stair using Spanish Gate (10620) and Madrid (10622) panels. The matching balcony railing ties the living space together.



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We invite you to dream up your own curving stair using Custom Iron's selection of panels, balusters, and handrails.

To request a quotation for a curving stair you will need to know:

- Local Building code requirements for your area
- Exact finished floor to finished floor height
- Riser quantity
- Ascending rotation
- Staircase model
- Handrails and handrail height
- Level railing requirements
- Other options or requirements

How to obtain a quotation and place an order:

- Send a photocopy of the first and second floor plan to Custom Iron. Include applicable specifications (see above).
- A complete quotation will be generated for customer approval.
- Upon approval of quotation, complete shop drawings will be submitted for field verification.
- Upon verification of shop drawings, staircase construction is scheduled.