

ph 800.732.7699 • fax 507.732.7837



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Throughout our history, Custom Iron has worked with many wood stair builders to produce stunning combinations of wood and metal. These two contrasting materials offer an enormous design appeal.

At Custom Iron we think of our loyal customers as our partners in the stair building business. Now we are partnering with well established, highly regarded companies in the wood product business to offer a "complete package" for metal and wood stair components.

We have carefully selected wood items that will complement our metal stair balustrade products. Top off Custom Iron's metal panels and balusters with wood handrails. Intersperse wood newels among the metal balusters. Finish Custom Iron's metal balustrade with an impressive La Scala Grand Newel.

Custom Iron can coordinate the purchase of wood parts, and wood systems, including wood curving stairs when requested.

Wood products. Custom coordination. Custom Iron is your source for a complete custom stair building package.



CUSTOM IRON WOOD PRODUCTS

WOOD CURVING

A. New Englander

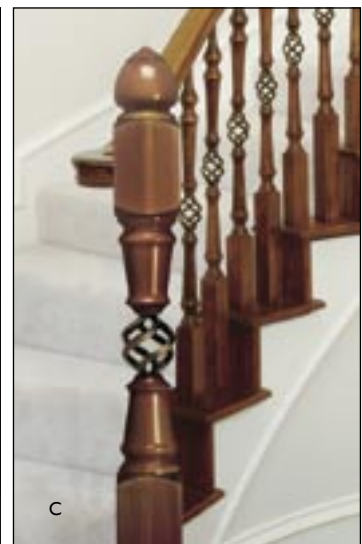
A graceful, right hand, curved stair featuring a full wood balustrade on 1½ sides (open 2 treads on the outside radius). This is an open-cut stringer design, supported two sides and utilizes miter-returned treads. This stair features a solid oak, pin top balustrade with volutes on both sides of the double starting step.

B. Grand Bridal

Left and right hand, twin, double-open, free-standing circular stairs. These stairs feature a 3" paint-grade, curbed/closed stringer and a top-mounted balustrade. The heavy iron balustrade features Custom Iron's St. Tropez (10660) and Legend (10651) panels with a solid oak cap rail. The radius balcony illustrates one of Custom Iron's bowed baluster offerings.

C. LaScala

This combination system joins the warmth of wood with the beauty of forged iron baskets. Sitting on miter-returned treads, the 1¾" oak balusters are pin-topped for easy installation into the oak handrail.



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D. Western Range

This stair is a left-hand curve with 3" curbed/closed, paint-grade stringers and stain-grade treads and risers. The stair is supported by the wall side, and has a self-supporting stringer on the inside radius. The top-mounted balustrade features an oak handrail. Tempered safety glass windows and the outside radius wall guard the outside walk-line of the stair.

E. Majestic

Featuring oak box-newels mounted on top of a double starting step, this supported, double-open stair showcases Custom Iron's Spanish Gate (10620) and Madrid (10622) iron panels. These panels mount easily into the closed stringer top and into the oak cap rail for the look of a continuous forged design, at a fraction of the cost.

F. Graceland

This left hand, double-open, freestanding stair tops off the paint grade, open-cut stringer system with a full oak balustrade. With the custom heavy oak newel posts, the pin top balusters and the graceful oak cap rail, this stair floats into elegance.

WOOD SPIRAL STAIRS

A. Georgian Oak

This 5' diameter, oak spiral combines the rugged look of hardwood with the bold statement of solid iron. The alternating single and double collar balusters (10114, 10111) join the 1" red oak treads to the 6810 profiled oak handrail. The 5" paint-grade wood center pole and the iron finial-top newel post truly makes this spiral stair unique.

B. Country Oak

This 4'6" diameter, combination oak/paint grade spiral features a substantial 8" center column and oak riser support brackets. The lighter look of paint grade, pin top balusters and ball top newel posts add contrast to the 6010 handrail on this all wood spiral stair.

Shown with optional 8" center pole, 4500 newel posts, solid oak landing platform, oak fascia, landing tread and balcony rail

C. Southern Oak

This 4' diameter oak spiral features Custom Iron (10161) basket balusters alternating with (10103) single twist accent balusters. Topped off with a 6010 profiled oak handrail, this combination oak and iron spiral speaks to the beauty of natural wood and the strength of Custom Iron.



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D. Old Hickory

This 4' diameter spiral stair adds character to the room with the beautiful contrasts found in natural hickory. From riser support brackets to solid newels to the graceful pin top balusters, the solid wood system becomes a focal point. Custom Iron offers custom wood treads. The look you're looking for.

Standard features: solid hickory (nosed on all edges) treads, 5" center pole, 4500 newels posts top and bottom, solid landing platform with support beams, rail/balusters one side of "B" platform, tread and riser support blocks, unfinished.

Shown with optional balcony rail/landing tread, solid hickory, 6010 profiled rail.

WOOD PARTS

Custom newels & balusters Custom Iron offers a full line of custom wood newel posts and balusters. From the fusion of wood and metal to hand-carved or open-cut ornamental posts, Custom Iron can offer you any species of wood, turned in any shape/design to fit your needs. Please inquire.

Square top or pin top balusters & newels are offered in any turning style that your project requires. Submit your request for a quotation.

Box newels can be created in any design or pattern you need. Let us design a box newel in any species for you.

Hardwood finials are available for your spiral stairs or for your custom newel posts.

Handrail profiles are offered in a multitude of shapes and wood species. If you don't see what you're looking for, please inquire.

Portico line Our exterior, wood balustrade system offers size, strength and beauty at an affordable price. Balusters are available in 3 3/8" (9335 shown) and 5" (9555) sizes. The beveled top rail and matching sub-rail system makes for easy installation and easy maintenance. (Available in paint-grade and pressure treated materials.)



LSG140

LSG150

LSG130

LSG110

FP- RP- OP- P- FL-

4091



F-2005

F-2015

R-2315

5300-36

3010-43

4270-43



R-5515

345RO-C20

245RO-C10

345ROBW-C10

PB416

RCP413

PP412

CA411



6010

6210

9550

6600

6910

9350

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